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D3411-3**Job Sheet 184546****Part No:** D3411-3**Job Qty:** 38 ea**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/11/18**Job Tracking No:****Due Date:** 9/7/18**Created By:** Jason Leroux**Type:** SOLD ✓**Description:****Note:** DWG REV A IPP A 05.10.19 New issue KJ/EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	38 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-2	mmL	JBD 18/10/11
100	Hardinge	38 pcs	9/7/18	9/7/18	0.00	2.14	Hardinge		↓
120	QC	38 pcs	9/7/18	9/7/18	0.00	0.00	QC8		7/18/10/12
130	Packaging	38 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1	FP-OG	18-10-12
140	QC21-SA	38 Ea	9/7/18	9/7/18	0.00	0.00	QC21		18.10.12

Part Op **100** - Turn as per Folio FA591 Rev: _____ & Dwg D3411 Rev: _____ Deburr & Tumble as per Dwg D3411
 Descriptions: **120** - QC8- Inspect parts - second check
130 - LOACTION : FP001
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNR1.000	Delrin Round Bar 1" Color: Black	.5168 ft (.0136 ea)	90-Start up Operation	3117444

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNR1.000	1	10	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.875inches ± 0.010	0.885 0.865		
2	Washer	0.203inches + 0.005 - 0.010	0.208 0.193		
3	Washer	0.063inches ± 0.010	0.073 0.053		

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Container No: S117447



Part: D3411-3

Job No: 184546

Serial No/Batch: S117447

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/11/18